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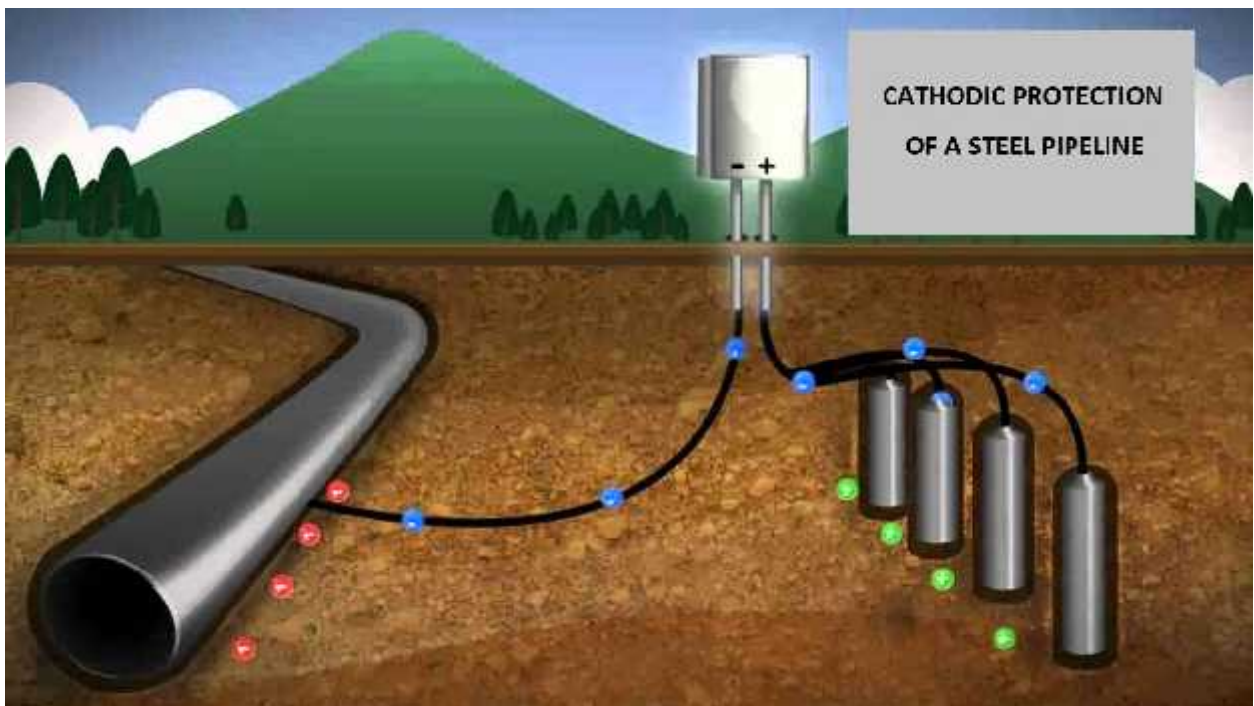
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	–	μ	μ		59
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(3) μ μ
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Abstract

According to what will be mentioned and commented on the following pages of the specific dissertation, we would say that the main purpose of this work is the collection, evaluation and discussion of data that are being placed in the framework of the analysis of the data on the nature and the characteristics of the natural gas and in particular for the implementation of the Cathodic Protection System in this natural gas distribution system in Thessaloniki.

Therefore, and in order for this work to be considered correct and effective as regards to the data that it examines, it is divided into three (3) chapters, where the first one is concerned to the composition and historical review of natural gas, the second chapter is being referred to the Transfer and Use Natural Gas in our Days as well as advantages that are mentioned in its use and finally in the third chapter the concept and the characteristics of the method of cathodic protection are mentioned accordingly. Also, will be provided experimental data by the Medium Pressure Network of Thessaloniki.

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μ , μ (, 2009).

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μ (Farah, 2015).

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μ 900 . . ,

(Bashi, Mailah, Radzi, 2003).

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μ / μ
μ (Gopalakrishnan, Agnihotri, Deshpande, 2012).



.I – μ μ μ

μ 1821, μ
μ . , μ
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μ μ (Kim, Nho, 2005).

μ 1920 μ
μ (Kim, Nho, 2005). μ

(Gopalakrishnan, Agnihotri, Deshpande, 2012).

(CH₄).

(Bashi, Mailah, Radzi, 2003).

0,59.

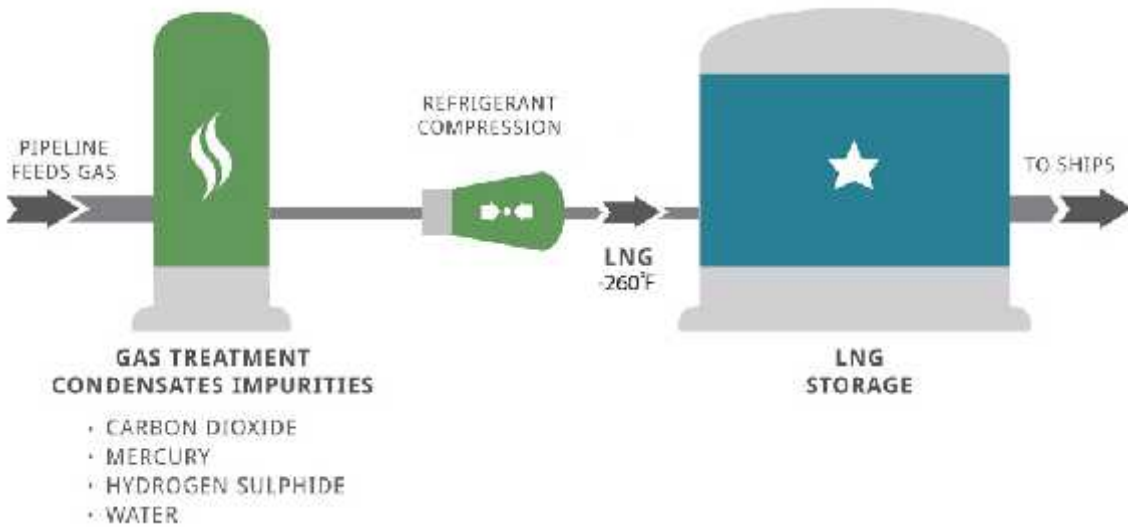
(Kim, Nho, 2005).

-161 C.

95%

1/600
(Deshpande, 2012).

(Gopalakrishnan, Agnihotri,



.2 –

μ

(Farah, 2015).

(FLNG)

FLNG

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(FLNG).
FLNG.

(35-39 MJ / m³) (, 2009).

FLNG

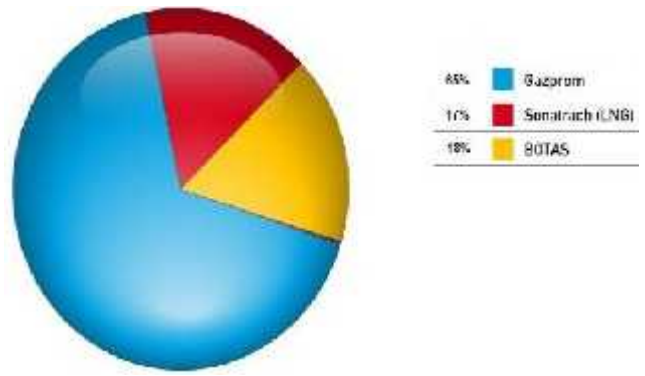
BTU / cu ft (35-39 MJ / m³) (Seamanship International, 2007).

2.2

BTU / cu ft (35-39 MJ / m³) (Seamanship International, 2007).

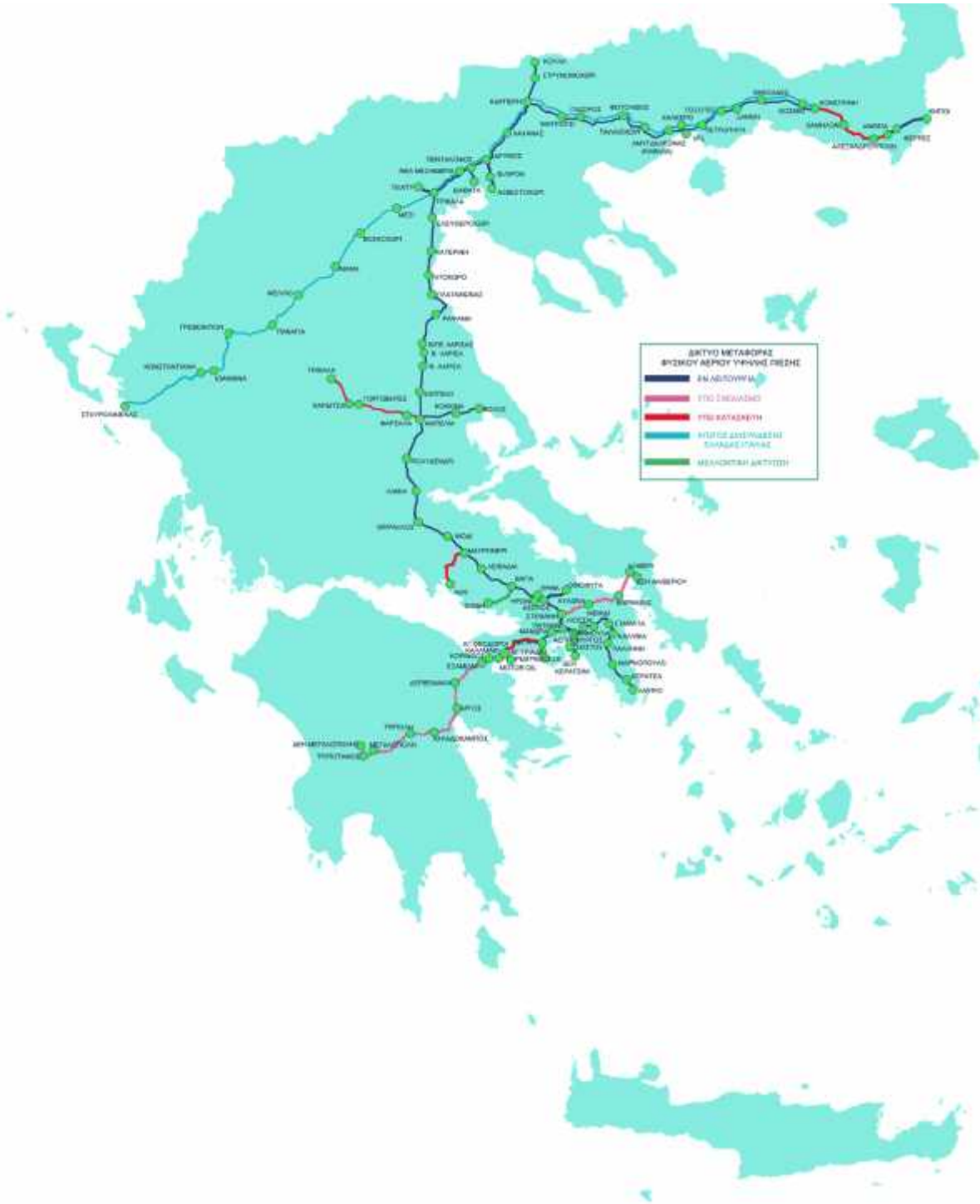
(Kim, Nho, 2005).

(Bashi, Mailah, Radzi, 2003). (Gazprom), (BOTAS) (Sonatrach).



2014

μ , μ ,
 μ 512 μ . μ 70 bar. μ ,
 μ μ μ , 952 μ . :



.4 - μ ()

μ , μ , μ
 μ (L N G - Liquefied Natural Gas),
 μ μ μ . (μ μ)
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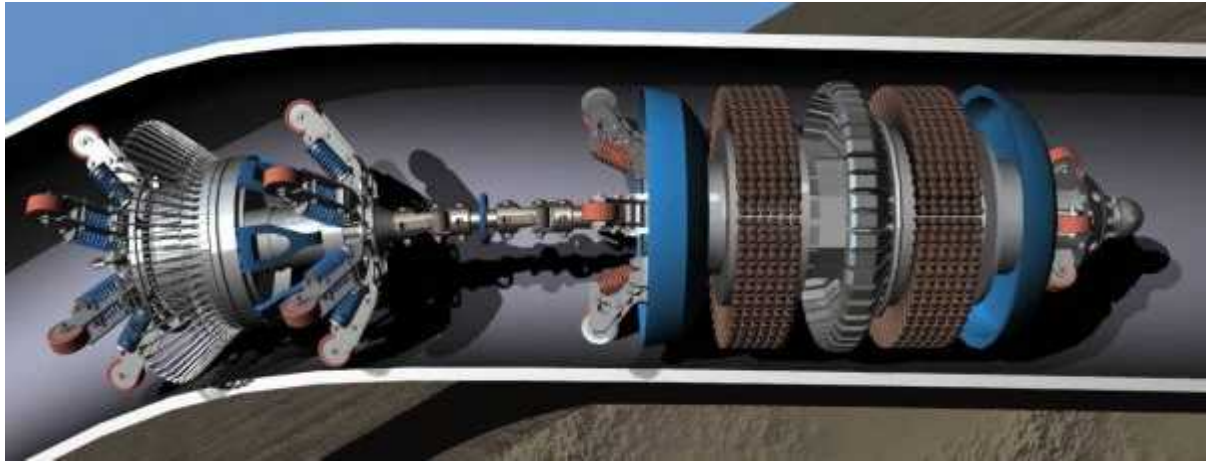


.5 – - μ μ LNG

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μ , μ 512 μ . μ 70 bar,
 (μ) (, 2018).
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 μ μ (, 2018):
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- ... (Supervisory Control and Data Acquisition – SCADA),
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2.3.2 ...

... (Remote Control and Communications – RCC)
 (... , 2018):

- ...
- ...
- ❖ ...
- ❖ ... (TimeDivisionMultiplexing – TDM),

❖ μ (Supervisory Control and Data Acquisition – SCADA) μ

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❖ PABX μ μ

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.7 – SCADA

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(Seamanship International, 2007).

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(Kim, Nho, 2005).

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 LNG μ μ .
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 μ (Kim, Nho, 2005).
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 μ μ 2006-2010, μ
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 , μ μ 15,4%. μ ,
 μ μ (Seamanship International, 2007).
 μ , 2006, μ , μ ,
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 μ 6,88 . μ 2006 ,
 3.6% 2001. ,
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 μ 36,5% μ
 (Gopalakrishnan, Agnihotri, Deshpande, 2012).

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 Finland STX
 Vicking Line μ Lloyd's Register. μ ferry
 μ μ .
 STX Turuk 2013 (Seamanship
 International, 2007).

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 . μ μ 2.800 1.100 lane metres
 μ 22 μ .
 μ μ Tanker Argonon μ 6.100dwt

110 Rotterdam's Shipyard Trico BV.
 Rotterdam -
 LNG terminals
 (Seamanship International, 2007).

Chemical Tankers,
 (Gopalakrishnan, Agnihotri, Deshpande, 2012).

2.4.2
 O 2.200.000 KWh
 (200.000 m³),
 Chemical Tankers,
 (Gopalakrishnan, Agnihotri, Deshpande, 2012).

μ , μ μ μ μ
(μ ,).

μ , μ ,
90%. μ
μ 150 μ μ , 10 μ
μ 100 GWh.

(. . . . <http://www.depa.gr/content/article/002003001/116.html>).

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(Farah, 2015).

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(Farah, 2015).

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(Farah, 2015).

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(Farah, 2015).

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 6 7 (6 " 7" WC), 0,25 psig.
 μμ (UP, 6 " 7"
 WC) μ (EP), μ 1 psig 120
 psig. μ μ EP μ
 μ (Farah, 2015).

μ μ μ (CNG) μ
 μ .
 Choice μ , CNG μμ
 LPG (), .
 CNG μ μ
 μ μ . 2014
 20 μμ μ μ , μ
 (3,5 μμ), (3,3 μμ), (2,8 μμ),
 (2,5 μμ), (1,8 μμ) (Farah, 2015).

μ μ , μ
 μ μ μ , μ
 μ μ μ μ , μ
 μ (10% -
 15%). μ CNG, μ μ
 μ μ (Farah, 2015).

μ , CNG μ μ
 . μ μ μ μ ,
 Aviat Husky 200 CNG LNG Chromarat VX-1 KittyHawk.
 Tupolev, μ , μμ
 μ (Farah, 2015).

μμ μ 1970
 Tu-204 Tu-334,
 Tu-330. μ μ μ
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μ 5.000 (US\$100) , 60%, μ
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 μ μ , μ μ (Kim, Nho,
 2005).

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(Gopalakrishnan, Agnihotri, Deshpande, 2012):

➤ low power emissions. CO, UHC ($\mu\text{g/l}$),

➤ high power emissions. NOx,

Diesel Otto.

(Kim, Nho, 2005).

➤ Fischer-Tropsch (1.300-1.5000C) 70bar.

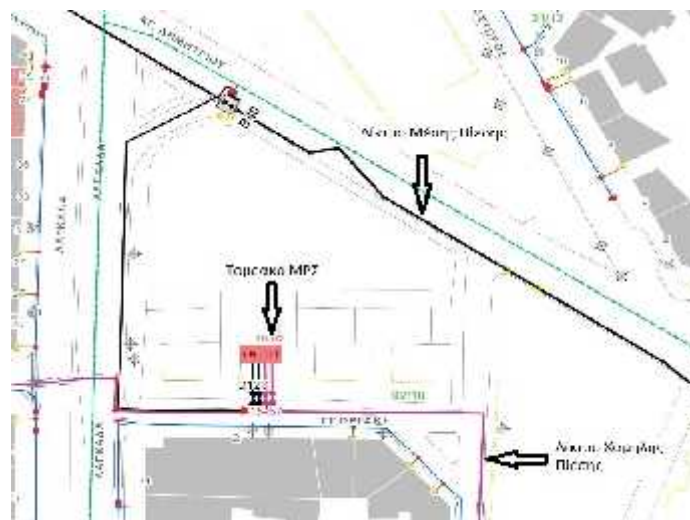
➤ Fischer-Tropsch $\mu\text{g/l}$ 100 $\mu\text{g/l}$ ()

μ μ , μ μ
 μ . μ
 (Ru) (Rh), μ .
 ➤ , μ
 μ . μ μ
 μ 4 40 μ , μ μ μ
 , , μ

LPG (Liquified petroleum gas).

3.1 , μ

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- 4 bar
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3.2 μ

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98,5% CH₄.

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✓

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m³

10 m³

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5 - 15% / .

5%

15%

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(μ) . , μ (μ μ 0) 1950°C.

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, 2009).

μ (, 2009):

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1000°C

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100bar μ

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(HSE)

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(50-70 bar μ

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4 bar

μ , 25 mbar

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 μ μ μ μ μ μ μ .
 60% μ μ μ μ μ μ μ μ μ .
 30% μ 10% μ μ μ μ μ μ μ μ μ μ μ μ .
 (, μ ,) (, 2009).
 μ μ μ μ μ μ μ μ μ μ μ μ μ .
 μ μ (, 2009).

4.1

– Cathodic Protection

(CP) μ μ μ (Baeckmann, 1997). μ μ μ " μ " μ μ μ , μ μ DC (Gummow, 1999).

μ μ μ μ μ μ , μ μ , μ μ μ , μ μ , μ μ . μ μ μ μ μ μ μ (Baeckmann, 1997).

μ , μ , μ Sir Humphry Davy μ Royal Society 1824. μ HMS Samarang 1824. μ μ μ μ

, μ . μ , μ μ μ μ . μ μ μ , μ μ .

Davy μ μ Michael Faraday,
 μ Davy. 1834, Faraday
 μ μ
 μ μ .
 Thomas Edison μ μ 1890,
 μ μ μ
 100 μ μ Davy, μ
 μ - μ
 1928 1930 (Gummow,
 1999).

4.1.1

μ , μ , μμ
 μ " " μ , μ μ
 μ (μ) μ
 μ ().
 μ , μ
 μ μ μ μ . ,
 μ μ μ μ .
 , μ μ μ .
 μ μ μ μ
 μ (Peabody, 2001).
 μ μ μ μ μ
 , μ μ . ASTM International μ
 μ (Baeckmann, 1997).
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μ μ).

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4.1.2

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(dc). H

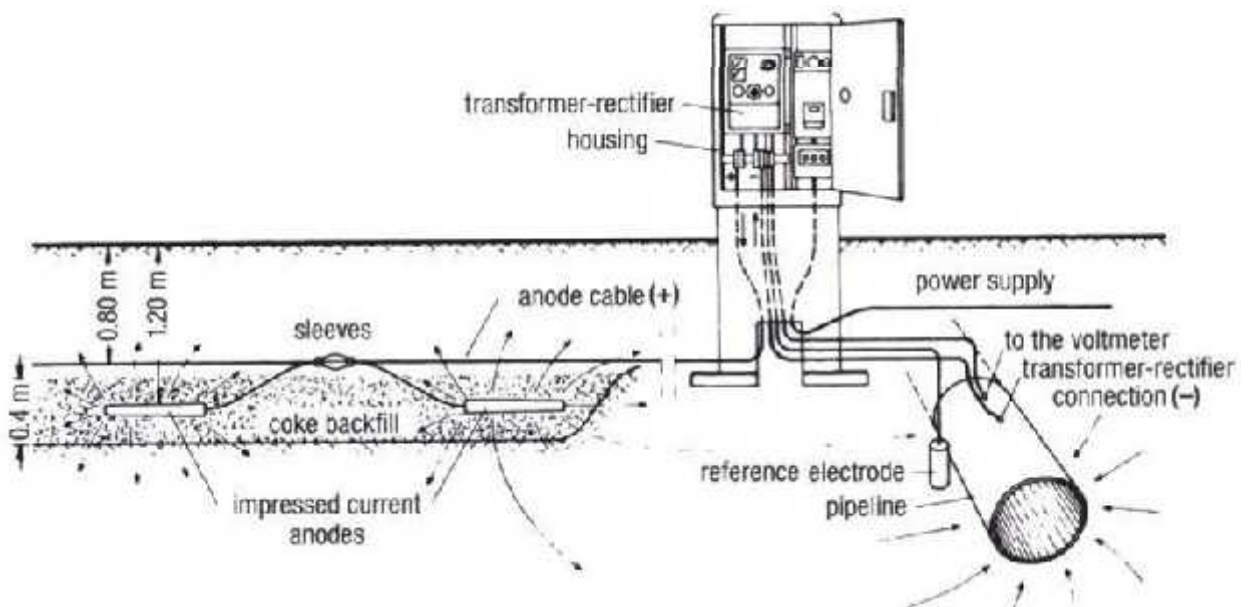
μ μ /

(μ μ T/R /)

μ μ μ μ μ μ μ

/ μ /

μ μ . (, 2009)



.10 – μ

μ μ

μ μ 20.600 bbl (3.280 m3) μ μ μ
 μ μ :
 (),
 μ μ μ
 , μ CP,
 CP,
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 μ μ CP, μ
 μ μ CP μ μ μ

μ CP μ μ μ CP
 , μ μ CP μ
 μ CP μ CP , μ
 CP
 (Peabody, 2001).

μ USDOT μ CFR 192.112, μ μ μ
 μ μ μ μ μ ,
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 , NACE SP0169: 2007 μ μ 2,
 μ ,
 μ " μ " μ
 μ
 (Peabody, 2001).

4.2

μ μ μ 1km μμ
μ μ μ
μ μ μ μμ
(Gopalakrishnan, Agnihotri, Deshpande, 2012).

, μ μ ,
μ ,
(AC corrosion) μ .
μ μ μ
μ μ (Gopalakrishnan, Agnihotri, Deshpande, 2012).

, AC μ 20 /m²
μ μ
μ μ μ μ
μ μ μ
(Gopalakrishnan, Agnihotri,
Deshpande, 2012). μ μμ μ

μ μ / (/) μ μ
μ μ .
μ μ μ , μ
. μ μ

μ . μ , μ μ
, , μ , μ μ . (Kim, Nho,
2005).

μ μ μ μ μ μ μ
μ . μ
. μ μ
μ μ μ μ μ
μ . μ μ μ
μ μ 0,1 – 0,2 mm μ

μ . μ μ ().

4.2.1 μ

μ (Gopalakrishnan, Agnihotri, Deshpande, 2012):

➤ μ μ μ

➤ μ μ μ

μ μ .

➤ .

4.2.2 μ

μ μ μ μ (, , . . .) μ μ μ μ μ , μ , μ μ μ μ μ μ μ μ , μ μ μ μ (Gopalakrishnan, Agnihotri, Deshpande, 2012).

, μ μ μ -950 mV μ . μ μ / (Gopalakrishnan, Agnihotri, Deshpande, 2012).

μ μ μ μ . μ μ μ μ (, ,) , μ μ μ , μ μ (CPTP) μ μ , μ

(Gopalakrishnan, Agnihotri, Deshpande, 2012):

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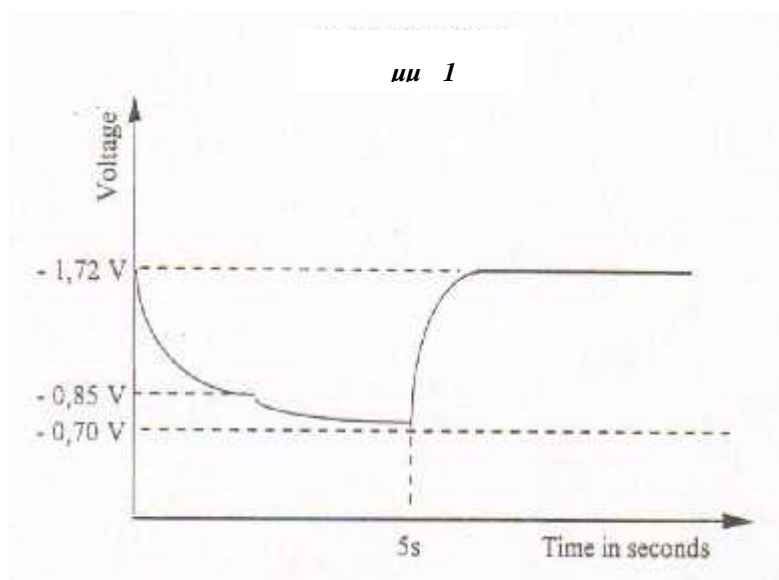
4.2.3 ON-OFF

(Gopalakrishnan, Agnihotri, Deshpande, 2012):

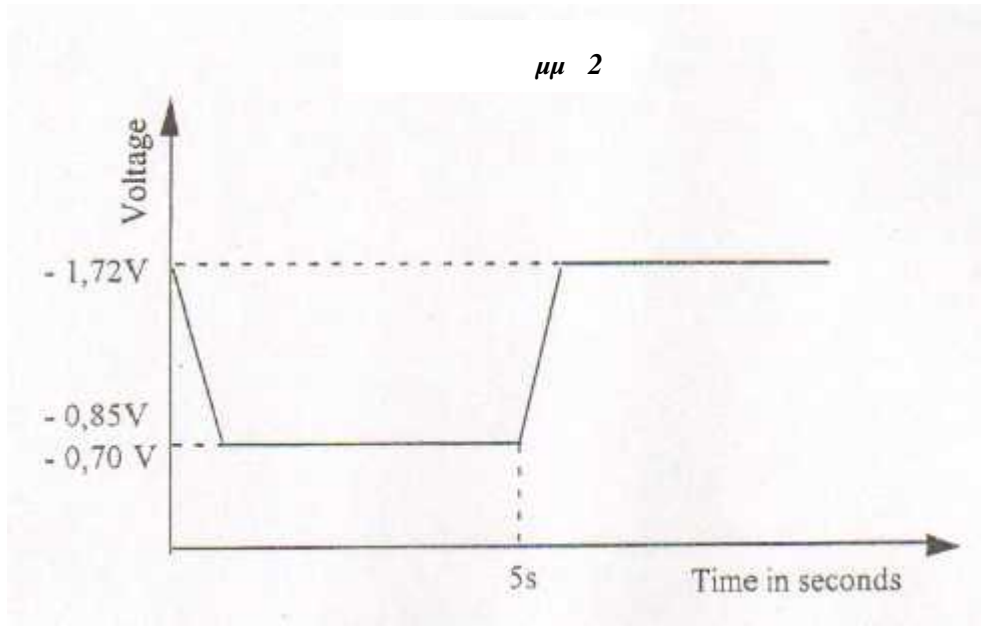
-
-

The electrochemical cell used in this experiment is a $\text{Cu} / \text{CuSO}_4$ cell (Gopalakrishnan, Agnihotri, Deshpande, 2012).

The cell is connected to a D.C. power source. The voltage is measured across the cell. The voltage is initially -1.72 V . After 5 s , the voltage drops to -0.85 V and then to -0.70 V . The voltage then rises back to -1.72 V when the power source is turned OFF.



2 :



1. ,

2. ,

4.3

4.3.1

on-off,

(Gopalakrishnan, Agnihotri, Deshpande, 2012).

4.3.2

μμ μ

μμ μ , μ

(Gopalakrishnan, Agnihotri, Deshpande, 2012).

4.3.3

μμ μ –

μμ μ

μ μ μ ,
μ (Gopalakrishnan, Agnihotri, Deshpande, 2012):

- μ .
- μ μ .
- μ μ .
- μ μ μ .
- μ μ μ μ Pearson μ .
- μ μ μ μ μ μ μ μ μ μ μ μ .

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(Gopalakrishnan, Agnihotri, Deshpande, 2012).

4.3.4

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μ μ , (Gopalakrishnan, Agnihotri, Deshpande, 2012):

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-) μ μ .
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 μ μ μ
 μ (Gopalakrishnan, Agnihotri, Deshpande, 2012).

4.3.5

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5.1.2

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> 10	25

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 μ μ ()
 μ μ ,
 μ .

.3, μ μ R_i

B

(R_i)	
$R_i > 10.000 \text{ k m}^2$	5
$1.000 \text{ k m}^2 < R_i < 10.000 \text{ k m}^2$	10
$100 \text{ k m}^2 < R_i < 1.000 \text{ k m}^2$	15
$R_i < 100 \text{ k m}^2$	25

μ (stray currents) μ μ μ μ

-) μ : 5
-) μ : 25
-) : 50

μ AC μ μ μ μ μ μ μ μ AC μ , μ μ (polarization probes/ corrosion coupons) μ

μ μ cm^2 . 4 5 μ AC μ AC: μ

4

AC	μ	μ
$< 10V$ $< 4V$	$< 25 \text{ m}$	5
10V 4V	$< 25 \text{ m}$	25

AC	μ	μ
$i_{AC} \leq 30 \text{ /m}^2$		0
$30 \text{ /m}^2 < i_{AC} \leq 100 \text{ /m}^2$		25
$i_{AC} > 100 \text{ /m}^2$		50

μ

μ

μ

μ

μ

5.2

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140 Km.

1995-1997 (86 Km), μ

μ

(, 2018).

μ

μ

10'',8'',6'',4''

μ μ

2'',1 ½'',1'',3/4''.

Italgas

μ

1552 24/10/2006.

μ

5

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μ

:



.11 – μ / - FIAM SPE 8

μ TR01 ()

- (m): 67.106,80
- μ (m2): 51.620,92
- μ μ (IJ): 163
- μ μ (CPTP): 237
- μ μ μ (GRM19): 36
- μ μ μ (IRI): 17

μ TR02 ()

- (m): 23.476,88
- μ (m2): 18.175,46
- μ μ (IJ): 60
- μ μ (CPTP): 71
- μ μ μ (GRM19): 2
- μ μ μ (IRI): 18

μ TR04 ()

- (m): 26.085,43
- μ (m2): 20.065,63
- μ μ (IJ): 56
- μ μ (CPTP): 72
- μ μ μ (GRM19): 0
- μ μ μ (IRI): 9

μ TR05 ()

- (m): 2.307,67
- μ (m²): 1.906,16

- μ μ (IJ): 6
- μ μ (CPTP): 10
- μ μ μ (GRM19): 1
- μ μ μ (IRI): 1

μ TR06 ()

- (m): 16.387,35
- μ (m²): 13.273,49
- μ μ (IJ): 54
- μ μ (CPTP): 66
- μ μ μ (GRM19): 5
- μ μ μ (IRI): 10



.12 – TR Unit

5.3

5.3.1

2018 μ μ μ μ
μ μ .
ON-OFF μ . μ μ μ
(Time Switch) μ GPS-Syntakt μ
(Data Logger) μ MiniLog2 Weilekes.

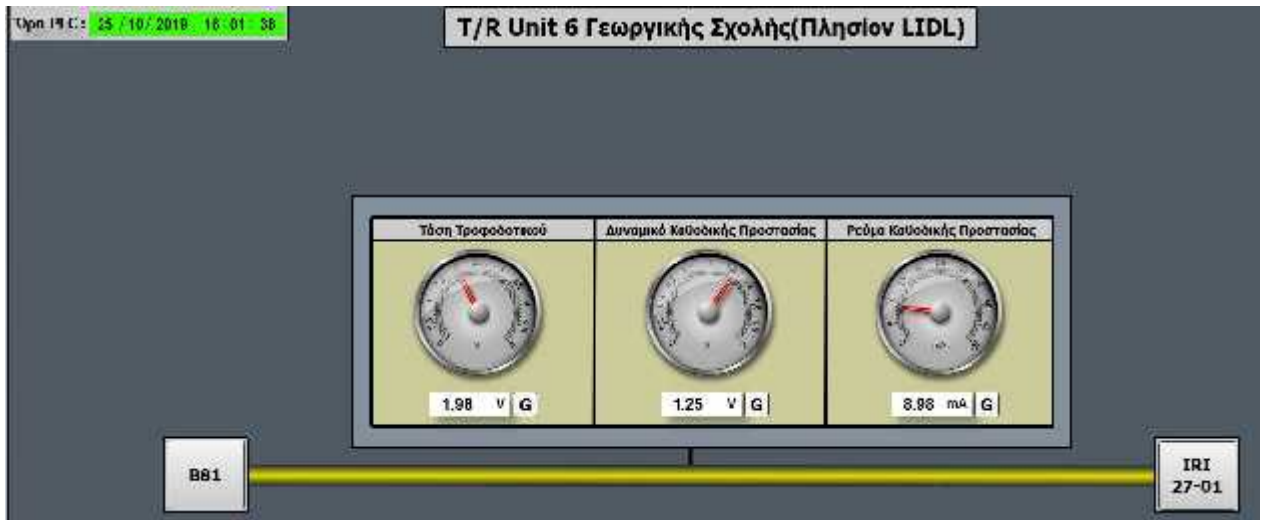


.13 – inilog 2 data logger

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μ μ . μ μ μ μ μ μ
μ μ μ 2.
μ μ ON-OFF μ μ μ
μ μ (Data Log) μ μ μ
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5 μ μ μ μ 12
μμ μ μ μμ μ .
μ μ μ μ μ μ μ μ
μ μ μ μ μ μ μ μ

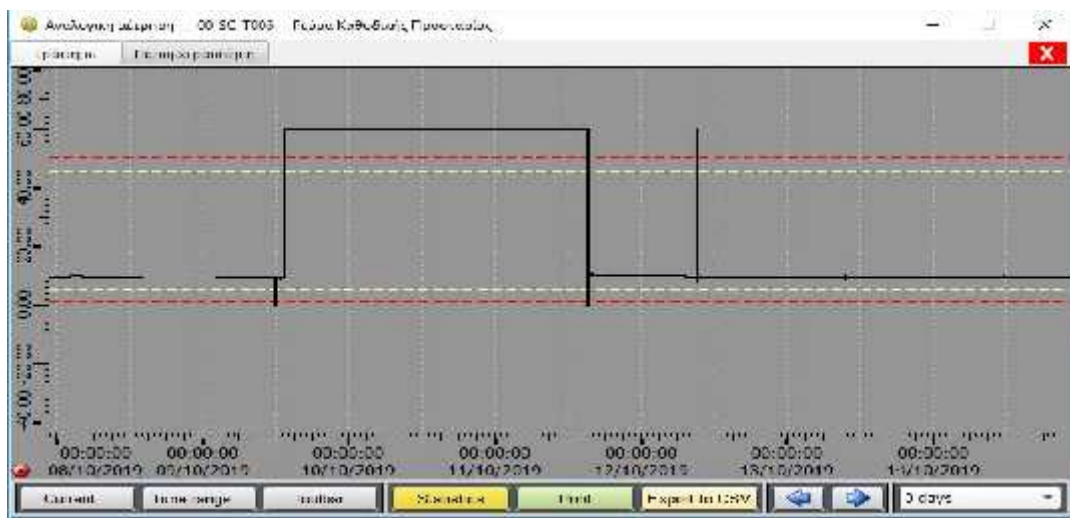
5.3.2

μ μ (SCADA) μ μ μ
μ . μ μ
μ μ ,



.14 – SCADA T/R Unit

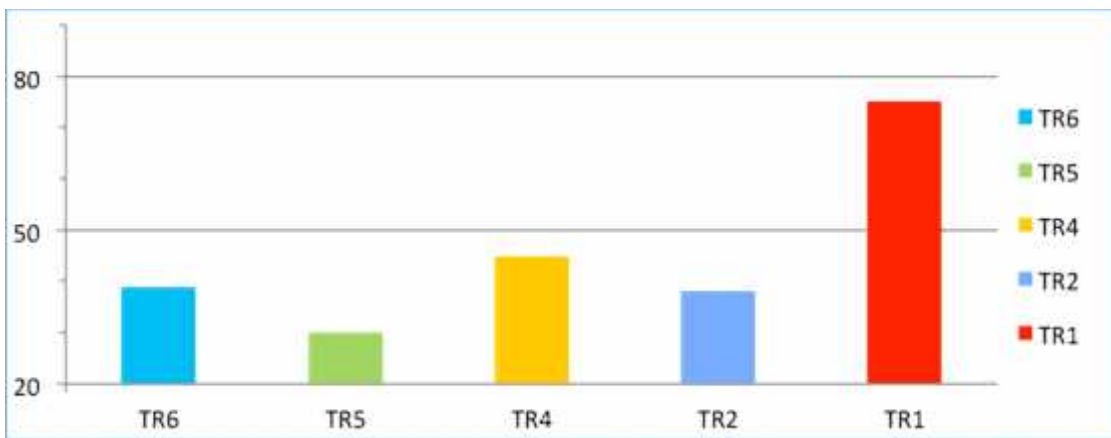
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μ μ T/R Unit 2 () :

		mA		mA
T/R Unit ΠΑΡΑΛΙΑ	→ ALL	42,40		
IRI 08-01 / 09-01	→08-01	0,01	→09-01	0,01
ΠΑΡΑΛΙΑ (B17)	→ B21	27,50	→ B14	23,00
IRI 05-01	OUT	0,01		
B14	→IRI	3,10		
IRI 13-01 / 14-02	→13-01	1,30	→14-02	0,30
N. ΠΑΡΑΛΙΑ (B21)	→ B24	17,10	→IRI 04-01 / 05-02	2,80
IRI 04-01 / 05-02	→04-01	0,01	→05-02	0,02
IRI 04-02 / 03-01	→04-02	0,01	→03-01	0,01
ΑΝΔΡΙΑΝΟΥΠΟΛΕΟΣ (B24)	→ B81	0,04	→ IRI 01-01 / 03-02	0,03
IRI 01-01 / 03-02	→01-01	0,01	→03-02	0,02
ΑΓ. ΔΗΜΗΤΡΙΟΥ (B36)	→ B38	5,80		
CPTP 4" 130A (ΑΧΕΠΑ)	→ GRM	0,01		
ΟΛΥΜΠΙΑΔΟΣ (B38)	→ B40	4,90	→ IRI 11-01	0,01
IRI 11-01	OUT	0,01		
ΑΓ. ΔΗΜΗΤΡΙΟΥ (B40)	→ B42	2,10	→ IRI 10-02 / 15-03	2,50
IRI 10-02 / 15-03	→15-03	2,00	→10-02	0,40
IRI 12-02	OUT	0,01		
IRI 15-02	OUT	0,01		
ΛΑΓΚΑΔΑ (B42)	→ B43	1,40	→ IRI 15-01 / 12-01	0,50
IRI 15-01 / 12-01	→15-01	0,40	→12-01	0,01

μ ON – OFF T/R Unit 2 () :

/	No CPTP		μ ON	μ OFF		μ
1	CPTP 10" 37A	B14 pit	-1,283	-0,930	-0,354	-1194
2	CPTP 4" 37B	IRI 14-02 & 13-01	-1,290	-0,942	-0,348	
3	CPTP 10" 39		-1,390	-1,027	-0,363	-0,454
4	CPTP 10" 40	μ	-1,482	-1,126	-0,356	-0,507
5	CPTP 10" 43		-1,489	-1,128	-0,361	-0,477
6	CPTP 10" 44	, /	-1,430	-1,067	-0,363	-587,6
7	CPTP 10" 45	, /	-1,440	-1,079	-0,361	-0,516
8	CPTP 10" 46	, /	-1,452	-1,087	-0,365	-0,528
9	CPTP 10" 47	, /	-1,247	-0,875	-0,372	-0,135
10	CPTP 10" 48	B17 pit	-1,285	-0,919	-0,366	

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